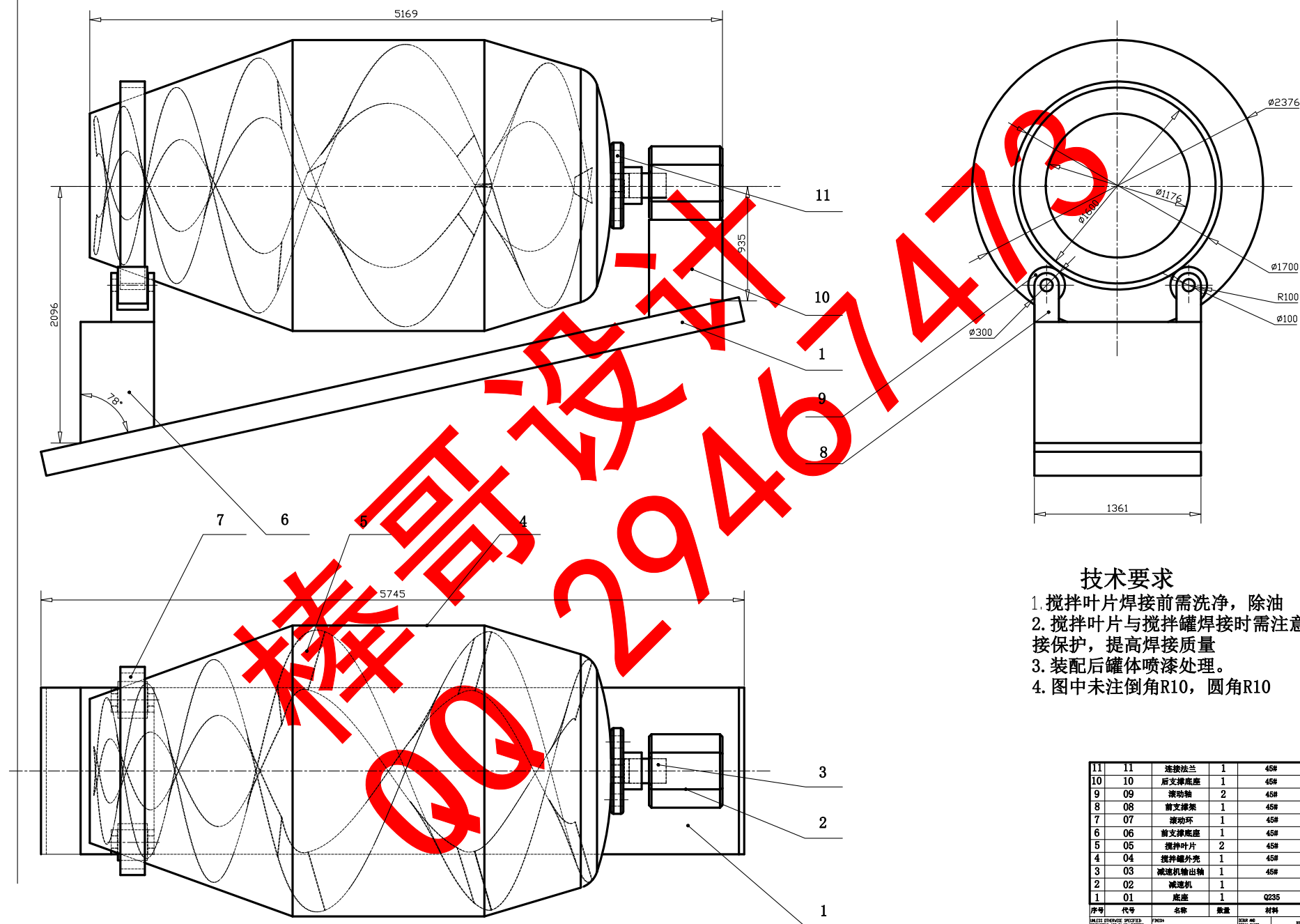


1-混凝土搅拌车搅拌系统装配图-A0



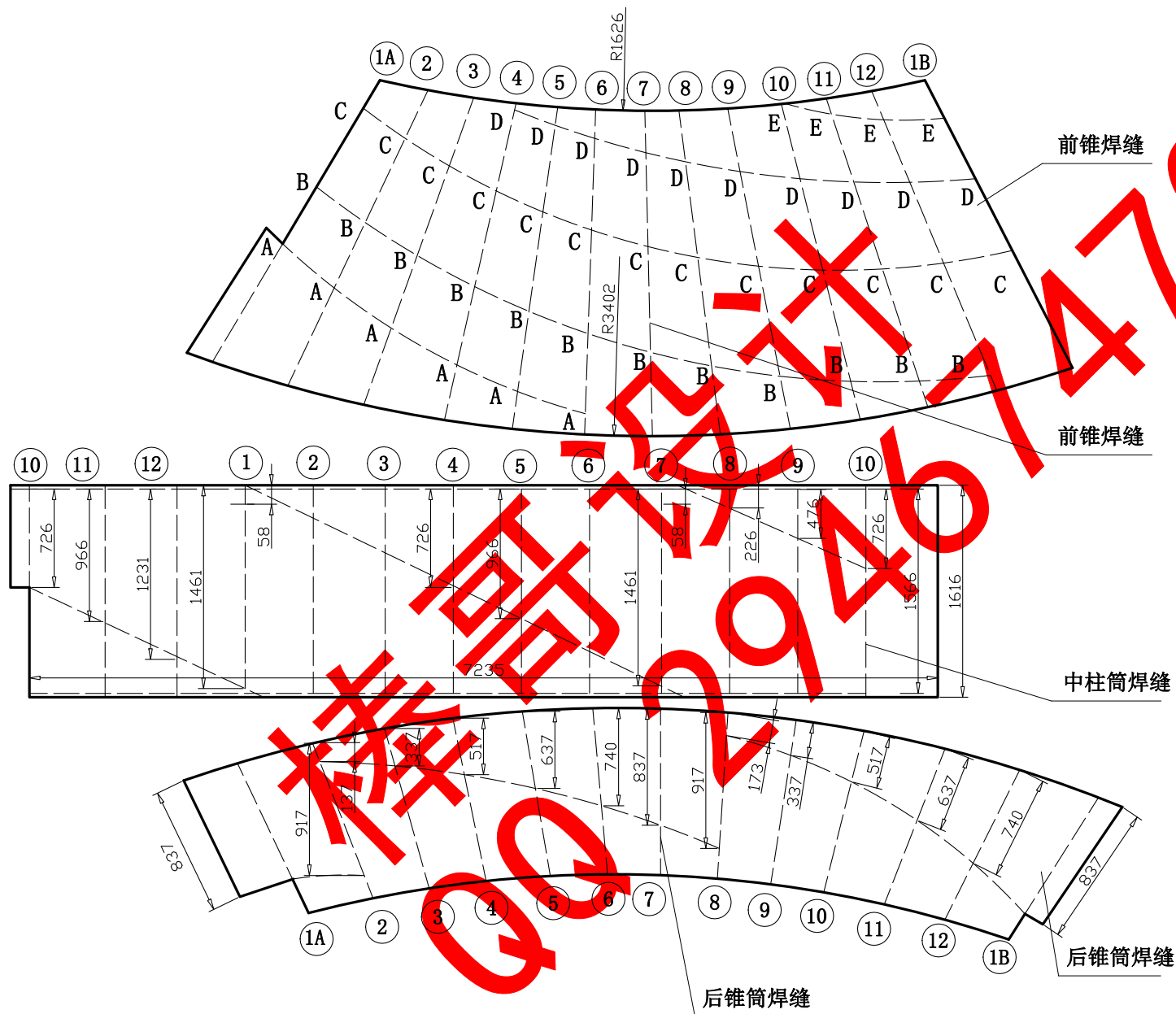
技术要求

1. 搅拌叶片焊接前需洗净，除油
2. 搅拌叶片与搅拌罐焊接时需注意焊接保护，提高焊接质量
3. 装配后罐体喷漆处理。
4. 图中未注倒角R10，圆角R10

11	11	连接法兰	1	45#	1	1	
10	10	后支撑底座	1	45#	1	1	
9	09	滚动轴	2	45#	1	2	
8	08	前支撑架	1	45#	1	1	
7	07	滚动环	1	45#	1	1	
6	06	前支撑底座	1	45#	1	1	
5	05	搅拌叶片	2	45#	1	1	
4	04	搅拌罐外壳	1	45#	1	1	
3	03	减速机输出轴	1	45#	1	1	
2	02	减速机	1		1	1	专用减速机
1	01	底座	1	Q235	1	1	

序号	代号	名称	数量	材料	规格	单位	备注
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2-螺旋叶片焊接曲线-A1

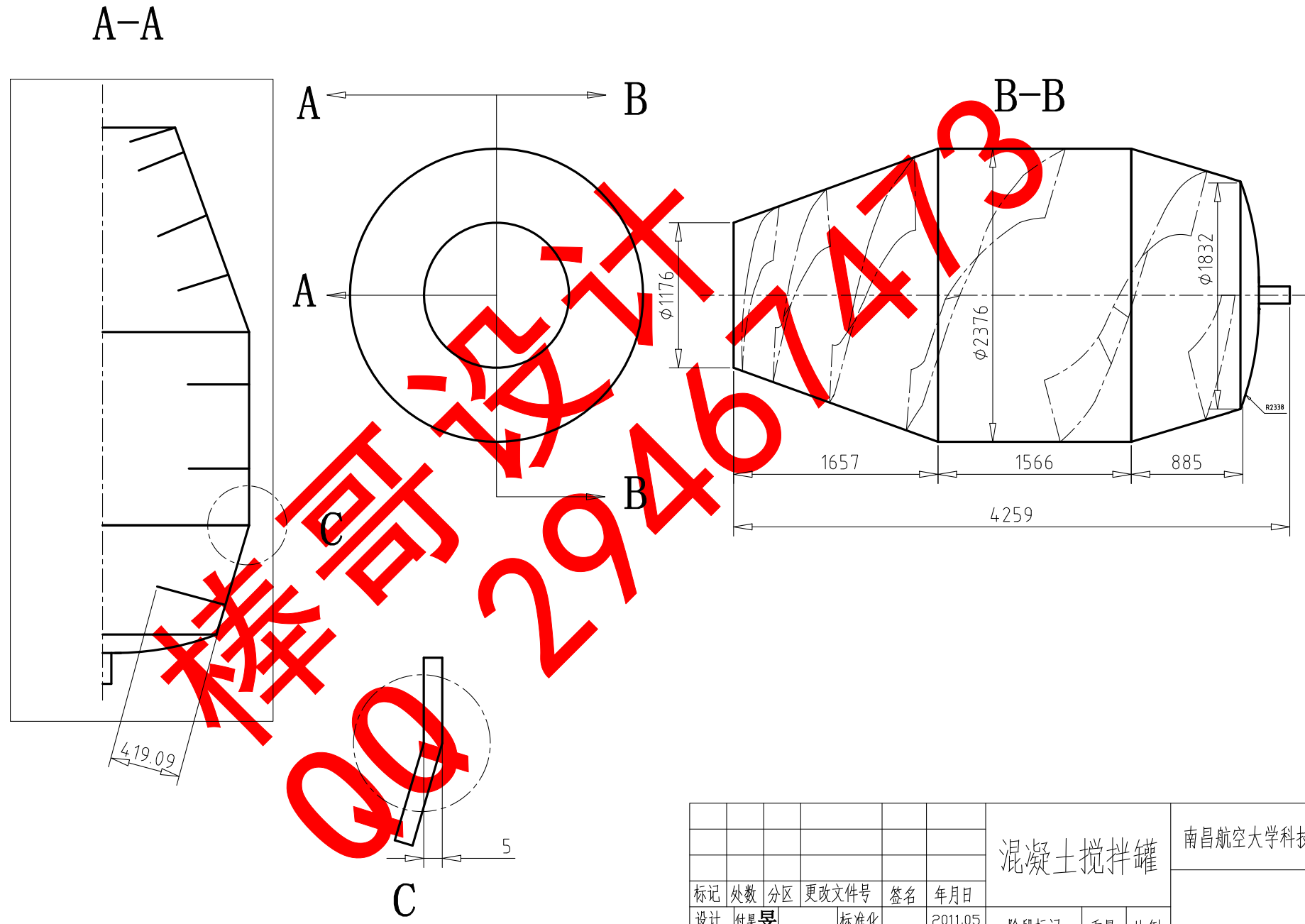


技术要求

1. 焊接时焊缝应平稳过渡焊后焊缝打磨光滑平整
2. 焊后涂油防锈
3. 装配时用汽油洗净后使用

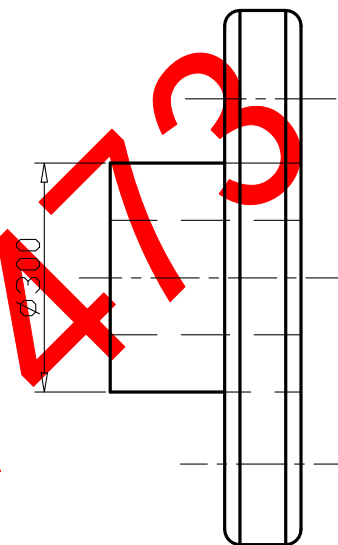
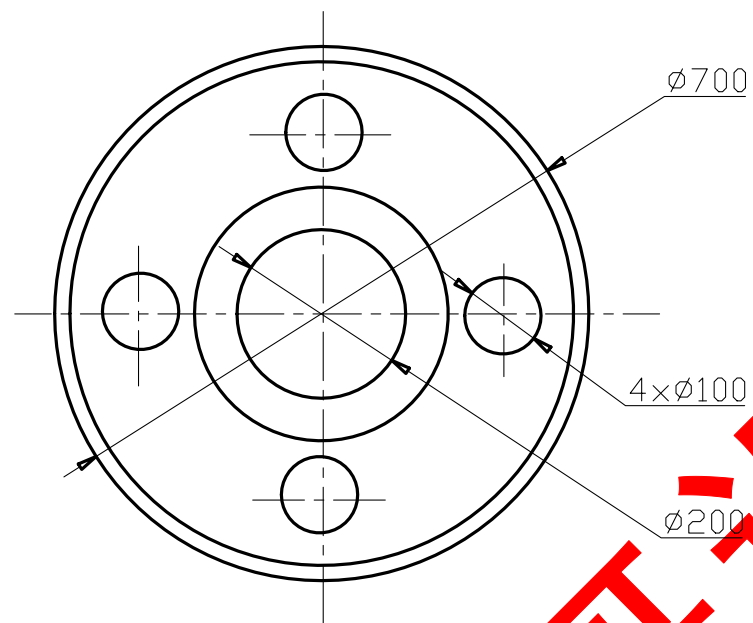
						螺旋叶片焊接曲线			南昌航空大学科技学院		
标记	数量	分区	更改文件号	签名	年月日	阶段标记	重量	比例	付昊旻		
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审核								1:20	078105207		
工艺			批准					共 1 张 第 1 张			

3-搅拌罐-A3



						混凝土搅拌罐			南昌航空大学科技学院		
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4-连接法兰-A4



其余 $\frac{12.6}{\triangle}$

技术要求

1. 未注圆角R10
2. 未注倒角3X45°

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH:

DEBUR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

TITLE:

南昌航空大学科技学院

DWG NO.

连接法兰

A4

WEIGHT:

SCALE: 1:10

SHEET 1 OF 1