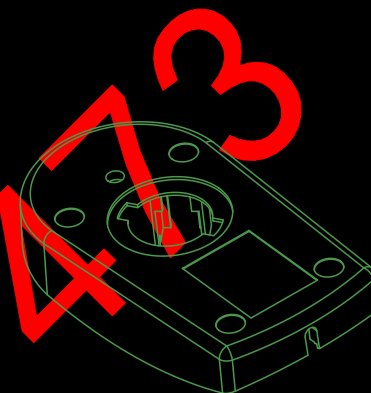
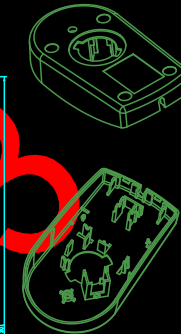
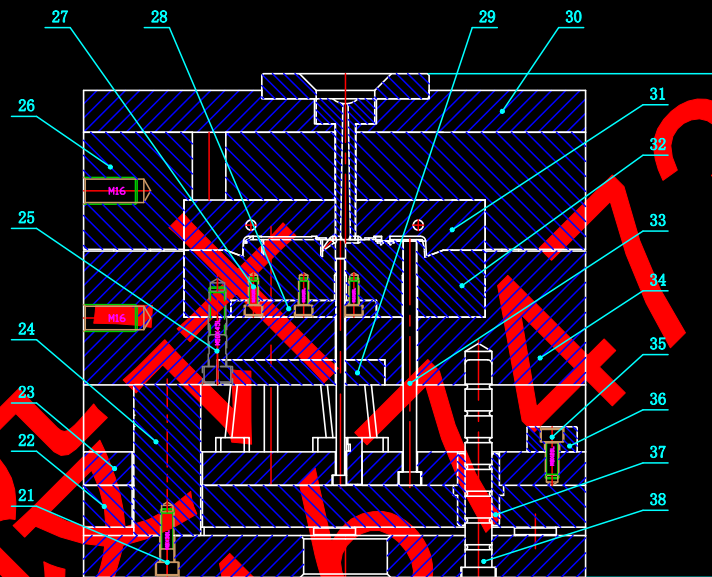
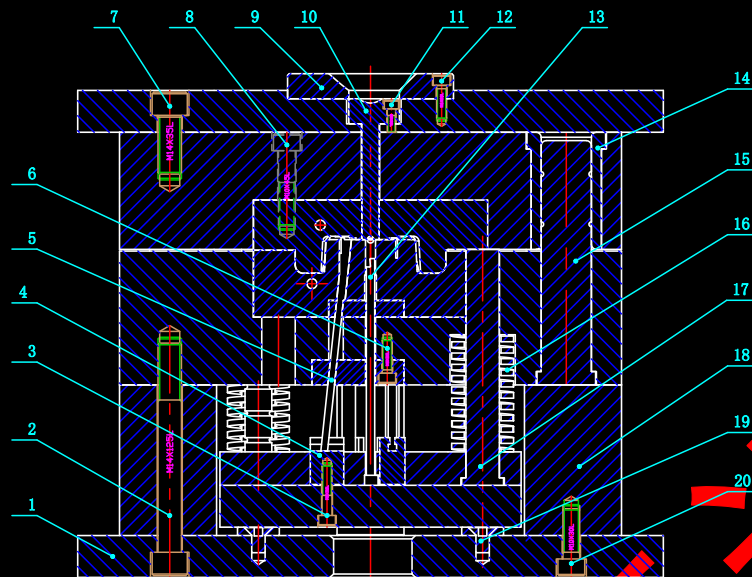


H



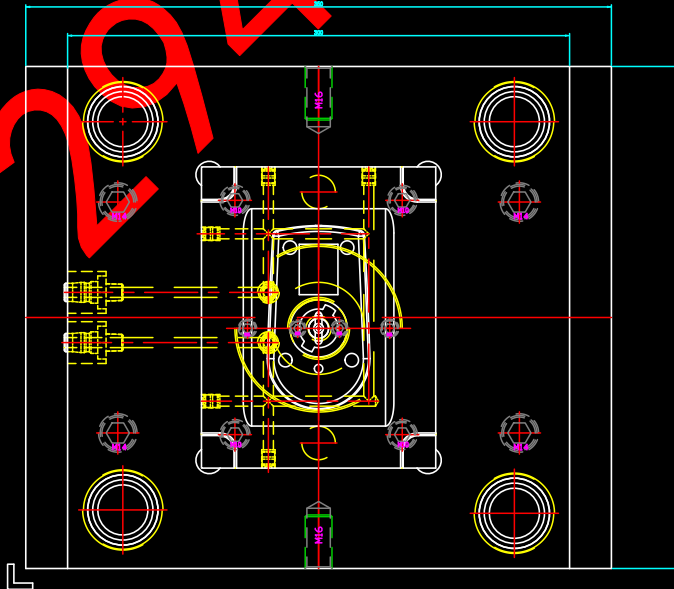
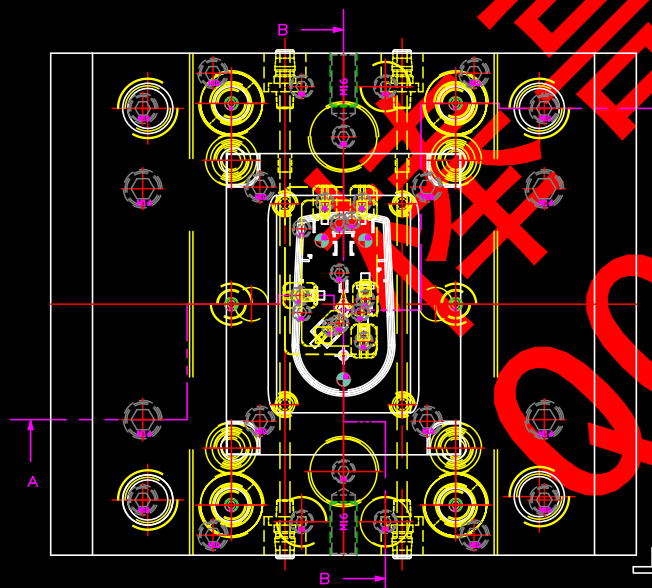
View 3RD	REV.	A	设计 审核 工艺	岑文琛 2012-03-01 2012-03-01	Title 产品图 Drawing No. PDCT
Unit Sheet	Paper Scale	1: 1			
mm 1/1	A4	/			
X. ± 0.1	$^{\circ} \pm 0.5$	Material ABS			
X. X $\pm 0.X$	$x^{\circ} \pm 0.2$	Heat Treatment /			
X. XX $\pm X0$	$xx^{\circ} \pm 0.1$	Part Size 8*6*1.41*2.1			
X. XXX ± 0.05	TY				

A0-装配图



技术要求:

1. 模仁框单边公差: $\pm 0.03/\pm 0.02$, 深度: $0/-0.03$, 圆角: $\pm 0.1/-0.1$;
2. 螺丝位置、尺寸公差 $\pm 0.1/-0.1$;
3. 浇口套孔直径公差: $\pm 0.1/\pm 0.05$, 定位的宽度高度公差: $\pm 0.01/\pm 0.01$, 倒角公差 $\pm 0.1/-0.1$;
4. 导柱、导套、导针、中托司直径公差: $\pm 0.01/\pm 0.01$, 位置公差: $\pm 0.01/\pm 0.01$, 头前通孔直径公差: $\pm 0.1/\pm 0.1$;
5. 基准面, 加工知测量基准面表面粗糙度 $Ra1.6\mu m$;
6. 其它非配合表面粗糙度 $Ra3-3.2\mu m$;
7. 顶针过孔位置公差: $\pm 0.1/\pm 0.1$, 直径公差: $\pm 0.1/\pm 0.1$, 挂台高度公差: $0.00/\pm 0.01$, 按图做部分顶针的定位槽, 定位槽公差: $\pm 0.03/\pm 0.01$;
8. 其余未注公差按: $\pm 0.01/\pm 0.01$;
9. 各块板的基准为C角较大的一角;



序号	代号	名称	数量	材料	备注
1	SP	顶针	4	S45C	1. 顶针
2	SP	顶针	4	S45C	2. 顶针
3	SP	顶针	4	S45C	3. 顶针
4	SP	顶针	4	S45C	4. 顶针
5	SP	顶针	4	S45C	5. 顶针
6	SP	顶针	4	S45C	6. 顶针
7	SP	顶针	4	S45C	7. 顶针
8	SP	顶针	4	S45C	8. 顶针
9	SP	顶针	4	S45C	9. 顶针
10	SP	顶针	4	S45C	10. 顶针
11	SP	顶针	4	S45C	11. 顶针
12	SP	顶针	4	S45C	12. 顶针
13	SP	顶针	4	S45C	13. 顶针
14	SP	顶针	4	S45C	14. 顶针
15	SP	顶针	4	S45C	15. 顶针
16	SP	顶针	4	S45C	16. 顶针
17	SP	顶针	4	S45C	17. 顶针
18	SP	顶针	4	S45C	18. 顶针
19	SP	顶针	4	S45C	19. 顶针
20	SP	顶针	4	S45C	20. 顶针
21	SP	顶针	4	S45C	21. 顶针
22	SP	顶针	4	S45C	22. 顶针
23	SP	顶针	4	S45C	23. 顶针
24	SP	顶针	4	S45C	24. 顶针
25	SP	顶针	4	S45C	25. 顶针
26	SP	顶针	4	S45C	26. 顶针
27	SP	顶针	4	S45C	27. 顶针
28	SP	顶针	4	S45C	28. 顶针
29	SP	顶针	4	S45C	29. 顶针
30	SP	顶针	4	S45C	30. 顶针
31	SP	顶针	4	S45C	31. 顶针
32	SP	顶针	4	S45C	32. 顶针
33	SP	顶针	4	S45C	33. 顶针
34	SP	顶针	4	S45C	34. 顶针
35	SP	顶针	4	S45C	35. 顶针
36	SP	顶针	4	S45C	36. 顶针
37	SP	顶针	4	S45C	37. 顶针
38	SP	顶针	4	S45C	38. 顶针

代号	名称	数量	材料	备注
1	顶针	4	S45C	1. 顶针
2	顶针	4	S45C	2. 顶针
3	顶针	4	S45C	3. 顶针
4	顶针	4	S45C	4. 顶针
5	顶针	4	S45C	5. 顶针
6	顶针	4	S45C	6. 顶针
7	顶针	4	S45C	7. 顶针
8	顶针	4	S45C	8. 顶针
9	顶针	4	S45C	9. 顶针
10	顶针	4	S45C	10. 顶针
11	顶针	4	S45C	11. 顶针
12	顶针	4	S45C	12. 顶针
13	顶针	4	S45C	13. 顶针
14	顶针	4	S45C	14. 顶针
15	顶针	4	S45C	15. 顶针
16	顶针	4	S45C	16. 顶针
17	顶针	4	S45C	17. 顶针
18	顶针	4	S45C	18. 顶针
19	顶针	4	S45C	19. 顶针
20	顶针	4	S45C	20. 顶针
21	顶针	4	S45C	21. 顶针
22	顶针	4	S45C	22. 顶针
23	顶针	4	S45C	23. 顶针
24	顶针	4	S45C	24. 顶针
25	顶针	4	S45C	25. 顶针
26	顶针	4	S45C	26. 顶针
27	顶针	4	S45C	27. 顶针
28	顶针	4	S45C	28. 顶针
29	顶针	4	S45C	29. 顶针
30	顶针	4	S45C	30. 顶针
31	顶针	4	S45C	31. 顶针
32	顶针	4	S45C	32. 顶针
33	顶针	4	S45C	33. 顶针
34	顶针	4	S45C	34. 顶针
35	顶针	4	S45C	35. 顶针
36	顶针	4	S45C	36. 顶针
37	顶针	4	S45C	37. 顶针
38	顶针	4	S45C	38. 顶针

模具总装配图纸

1:1

A0

技术要求

1. 外形公差单边:
 $-0.005/-0.01$;
2. 挂台高度公差: $0/-0.01$, 尺寸公差:
 $+0.1/-0.1$;
3. 高度公差:
 $0/-0.01$;
4. 所有未注明工艺倒角为C0.5mm并去除毛刺

View: 3D   REV.	A		
Unit: Sheet/Paper	Scale	1:1	
mm 1/16" A4			
X: ±0.1 ^{mm} ±0.2 ^{mm} Material: 45#	设计	岑文琛	Title: 土模座
Y: ±0.1 ^{mm} ±0.2 ^{mm} Part: Base	绘图	2016-03-01	
X: ±0.1 ^{mm} ±0.2 ^{mm} Part: Size: 400x250	审核	2016-03-01	
X: ±0.05 ^{mm} ±0.05 ^{mm} Y: 1	工艺		Drawing No: TP

A1-下模座

技术要求

- 外形公差单边:
-0.005/-0.01;
- 挂台高度公差:
0/-0.01, 尺寸公差:
+0.1/-0.1;
- 高度公差: 0/-0.01;
- 所有未注明工艺倒
角为C0.5mm并去除毛刺

View	3RD	REV.	A
Unit	mm	Scale	1:1
Sheet	1/1	A4	
Material	45#	设计	岑文琛
X.Y.Z	X.Y.Z	Part	Part
X.Y.Z	X.Y.Z	Part	Part
X.Y.Z	X.Y.Z	Part	Part

下模座
LP

1. 外形公差单边:
-0.005/-0.01;
2. 挂台高度公差:
0/-0.01, 尺寸公差:
+0.1/-0.1;
3. 高度公差: 0/-0.01;
4. 所有未注明工艺倒
角为C0.5mm并去除毛刺

SECTION L-L

SECTION K-K

View 3RD	REV.	A	设计 2010-08-01 审核 2010-09-01 工艺	标题 下模座 Drawing No. LP
UnitSheet	Scale	1: 1		
1=1/1	A4			
X + 0.1	± 0.0	Material 45#		
X + 0.1	± 0.2	Part Transm.		
X + 0.1	± 0.05	Part Size	2010-08-01	
X + 0.1	± 0.05	TY	2010-09-01	

[illegible]

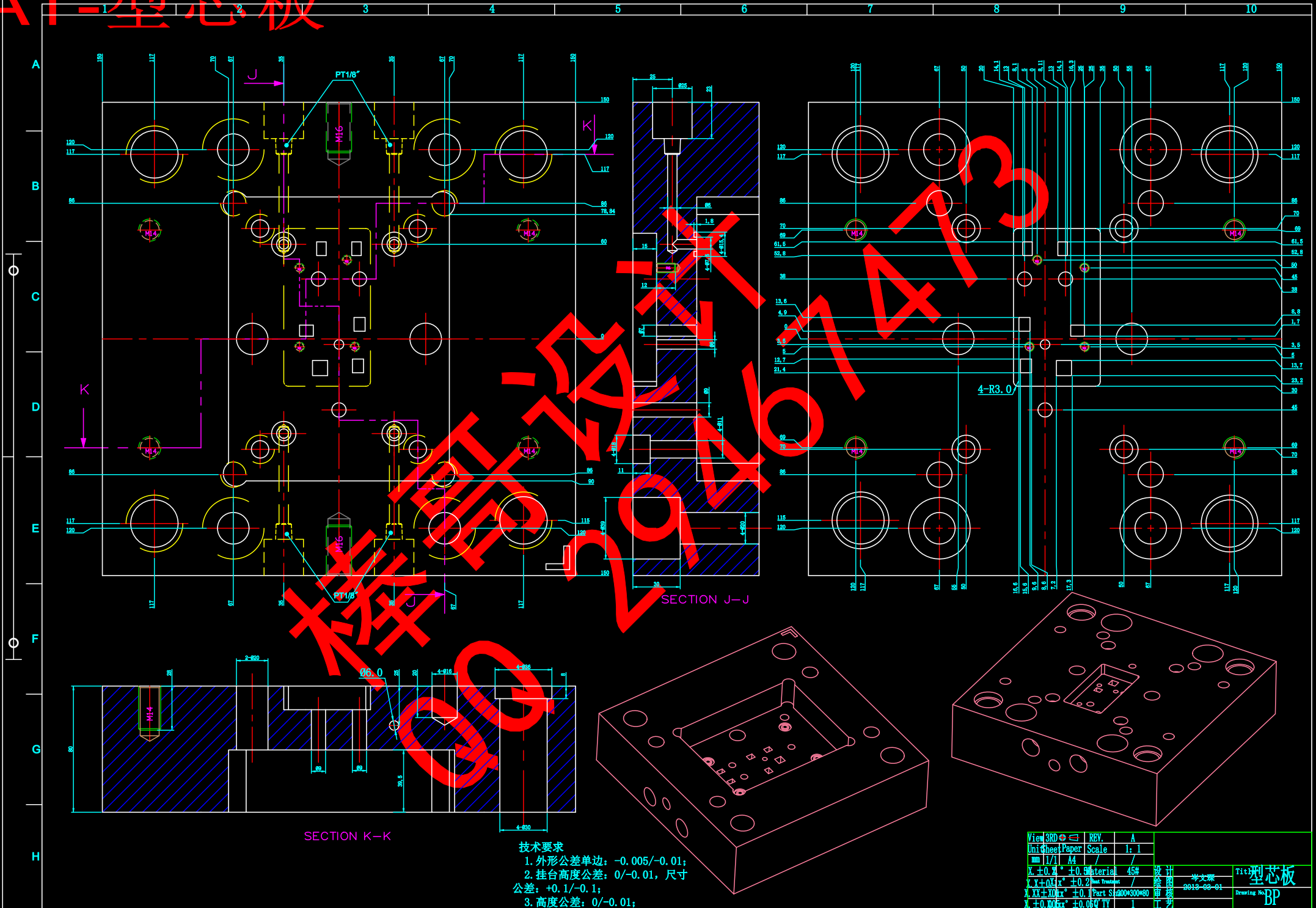
1. 外形公差单边:
-0.005/-0.01;
2. 挂台高度公差:
0/-0.01, 尺寸公差:
+0.1/-0.1;
3. 高度公差: 0/-0.01;
4. 所有未注明工艺倒
角为C0.5mm并去除毛刺

View	3RD	REV.	A
Unit	Sheet	Paper	Scale
	1/1	A4	1:1
X ± 0.1	+ 0.05	Material	45#
Y ± 0.1	+ 0.2	Part	S200*300*0.7
X ± 0.1	+ 0.1	Part	S200*300*0.7
X ± 0.1	+ 0.05	Y	1

设计 2010-08-01
绘图 2010-08-01
审核 丁芳

Tit 型腔板
Drawing No. AP

A1-型芯板



技术要求
1. 外形公差单边: $-0.005/-0.01$;
2. 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
3. 高度公差: $0/-0.01$;
4. 所有未注明工艺倒角为 $C0.5\text{mm}$ 并去除毛刺

View 3RD	REV.	A
UnitSheetPaper	Scale	1: 1
mm 1/16" 1/4"		
X: ± 0.1	Material	45#
Y: ± 0.1	Part Transmitt	
X: ± 0.1	Part Size	400*300*80
X: ± 0.1	Part TY	1
	IT 艺	

设计	2019-08-01	审核	2019-08-01	IT 艺
Title: 型芯板				BP

Technical drawing of a PCB layout showing a top view and two cross-sections, L-L and M-M.

The top view shows a grid of components, including circular pads and rectangular components, with dimensions and tolerances.

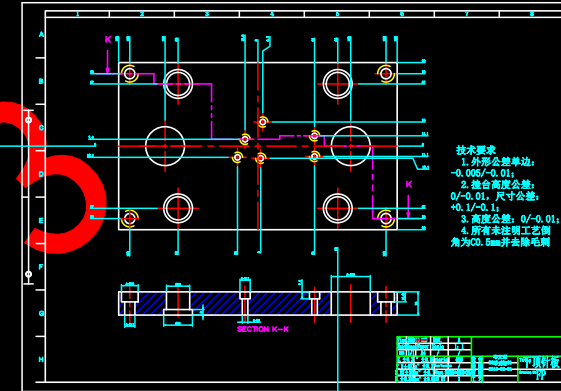
Cross-section L-L shows the thickness of the board and the placement of components.

Cross-section M-M shows the thickness of the board and the placement of components.

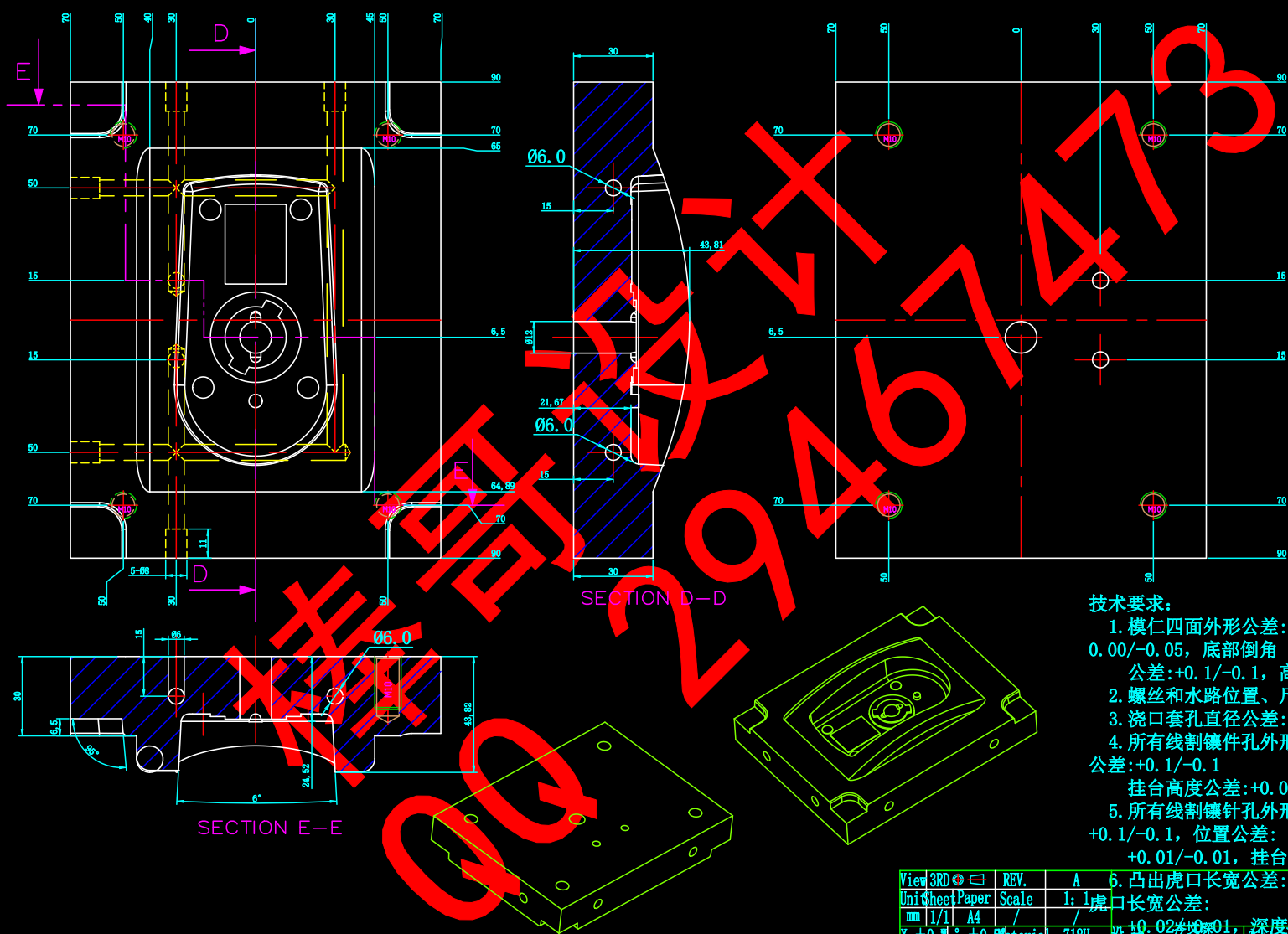
Technical requirements (技术要求):

1. 外形公差单位: $-0.005/-0.01$;
2. 挂台高度公差: $0/0.01$, 尺寸公差: $0/0.01$;
3. 孔径公差: $0/0.01$;
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97. 孔径公差: $0/0.01$;
98. 孔径公差: $0/0.01$;
99. 孔径公差: $0/0.01$;
100. 孔径公差: $0/0.01$;

A2-下顶针板



A2-型腔

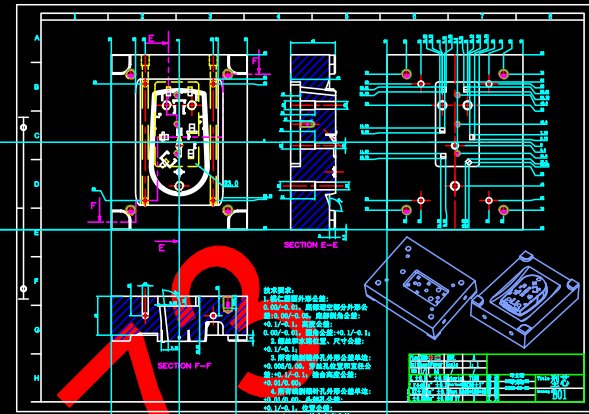


技术要求:

1. 模仁四面外形公差: $0.00/-0.01$, 底部避空部分外形公差: $0.00/-0.05$, 底部倒角公差: $+0.1/-0.1$, 高度公差: $0.00/-0.01$, 圆角公差: $+0.1/-0.1$;
2. 螺丝和水路位置、尺寸公差: $+0.1/-0.1$;
3. 浇口套孔直径公差: $+0.02/+0.01$;
4. 所有线割镶件孔外形公差单边: $+0.005/0.00$, 穿丝孔位置和直径公差: $+0.1/-0.1$;
挂台高度公差: $+0.01/0.00$;
5. 所有线割镶针孔外形公差单边: $+0.01/0.00$, 头部孔公差: $+0.1/-0.1$, 位置公差: $+0.01/-0.01$, 挂台高度公差: $+0.01/0.00$;
6. 凸出虎口长宽公差: $-0.01/-0.02$, 高度公差: $0.00/-0.02$; 凹状虎口长宽公差: $+0.02/+0.01$, 深度公差: $+0.02/0.00$;

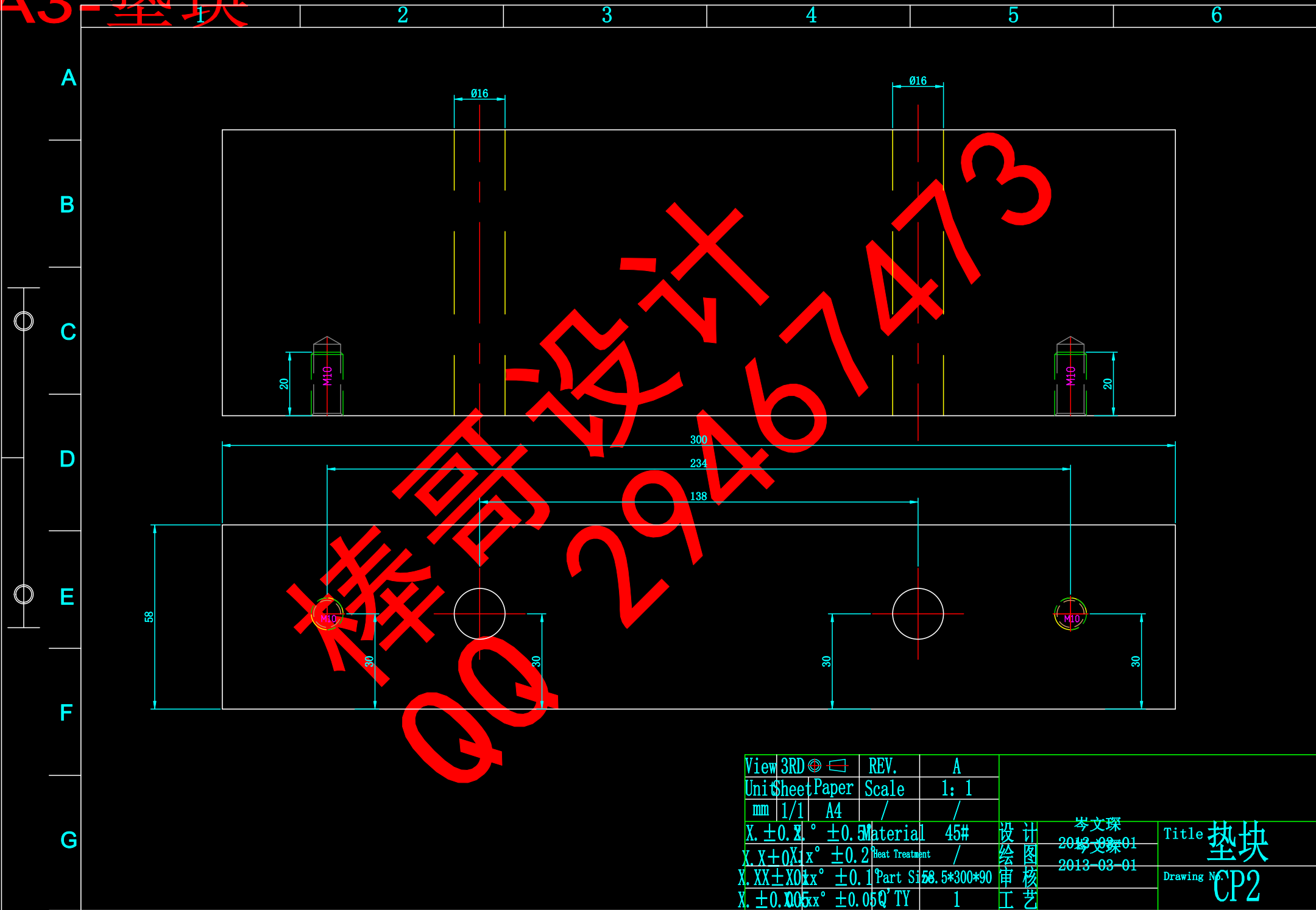
View	3RD	REV.	A
Unit	Sheet	Paper	Scale
mm	1/1	A4	1:1
X	± 0.1	± 0.5	Material
X	± 0.1	± 0.2	Heat Treatment
X	± 0.1	± 0.1	Part Size
X	± 0.1	± 0.1	TY
718H 设计 2013-03-01 审核 2013-03-01 工艺			
A01			

A2-型芯

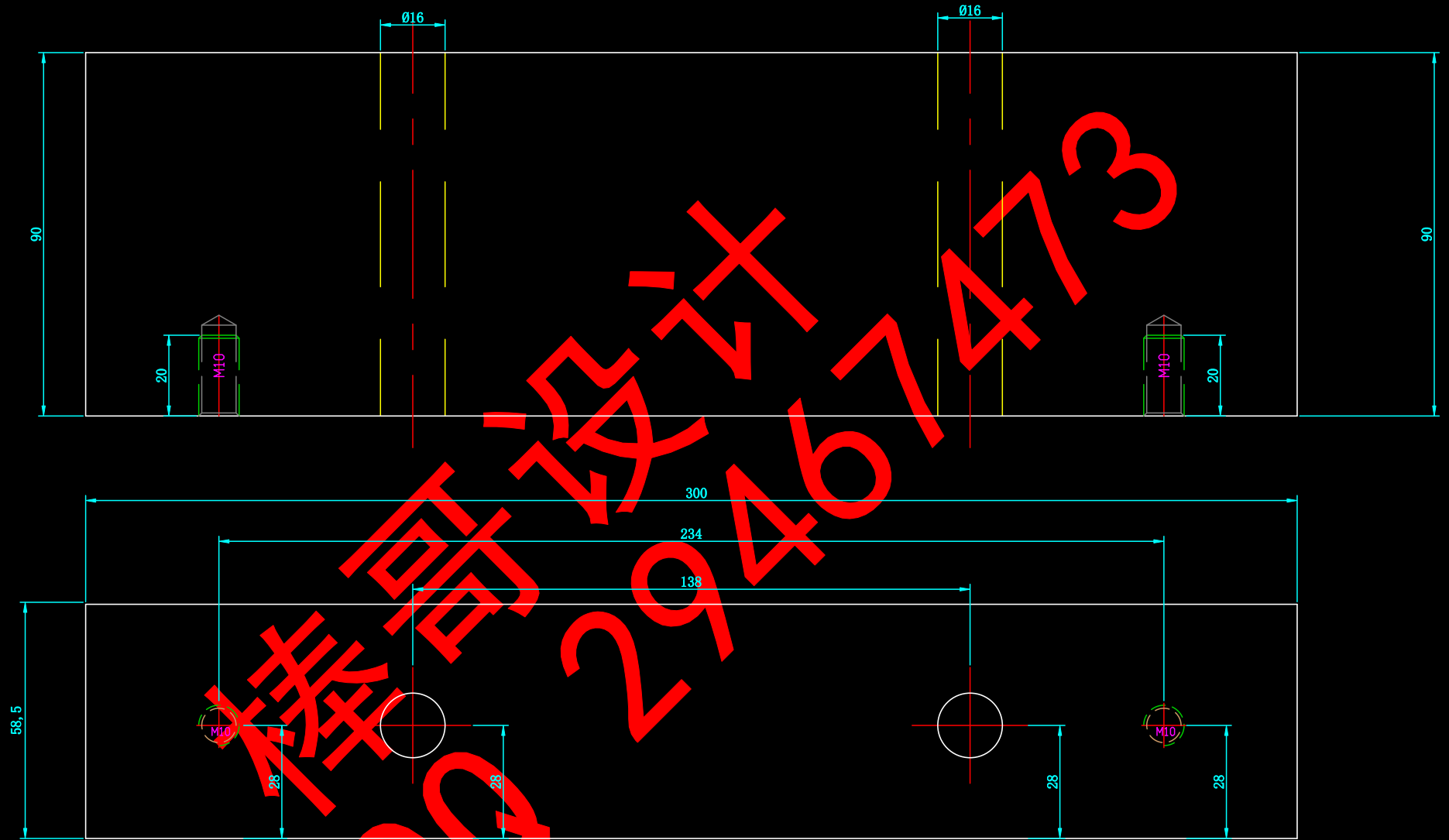


棒哥设计
QQ 294674

A3-垫块

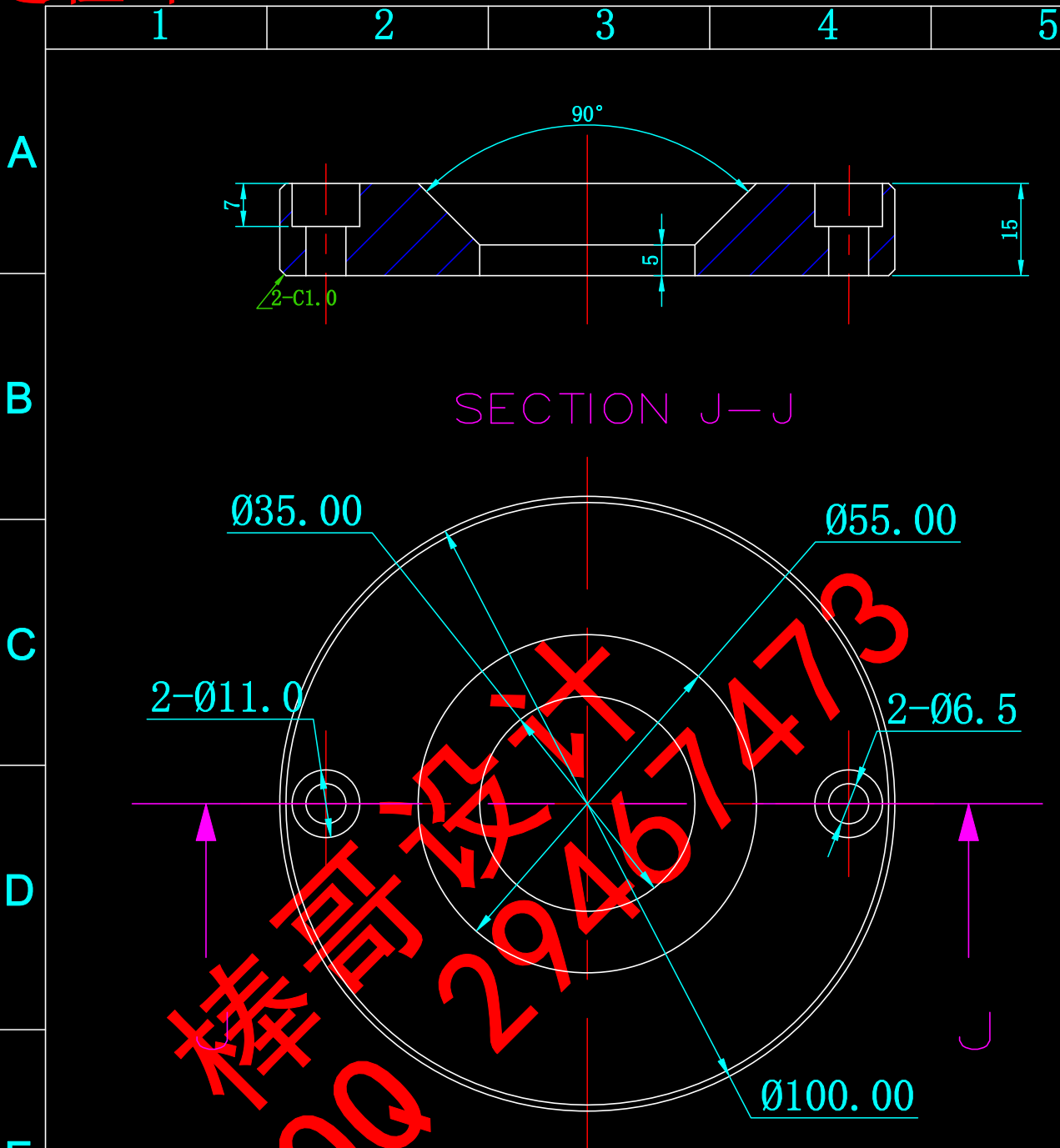


A3-垫块22



View	3RD	REV.	A	设计 2013-03-01 审核 2013-03-01 工艺	Title 垫块 CP1
Unit	Sheet	Paper	Scale		
mm	1/1	A4	/		
X. ±0. X. ° ±0.5	Material		45#		
X. X ±0 X. x ° ±0.2	Heat Treatment		/		
X. XX ±X0 x ° ±0.1	Part		58.5*300*90	审核	Drawing No.
X. ±0. X0 x ° ±0.05	TY		1		

A4-定位环



技术要求

1. 外形公差单边: $-0.005/-0.01$;
2. 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
3. 高度公差: $0/-0.01$;
4. 所有未注明工艺倒角为C0.5mm并去除毛刺

View 3RD
Unit Sheet Paper
mm 1/1 A4

REV.
Scale
/

Material P20
Heat Treatment /
Part Size Ø100*15
Q' TV 1

设计 岑文琛
绘图 岑文琛
审核 岑文琛
工艺 岑文琛

2013-03-01
2013-03-01

Title 定位环
Drawing No. LOC

A4-浇口套

12345

A

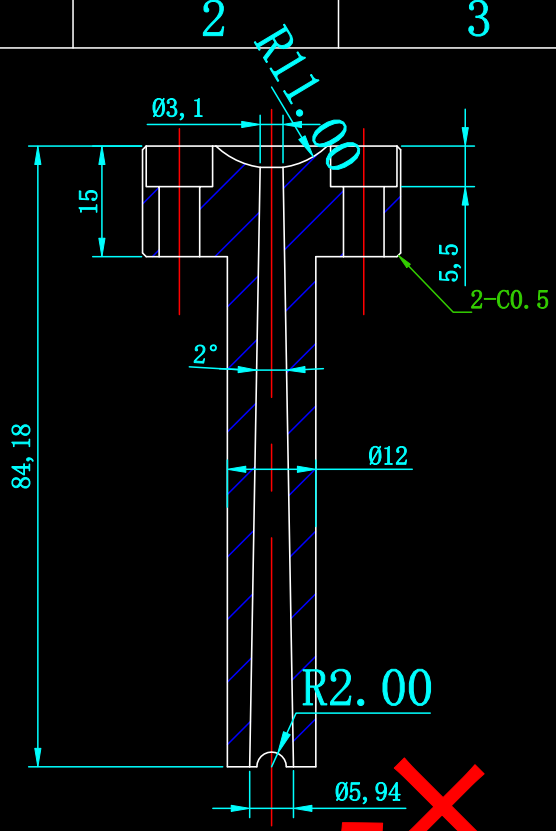
B

C

D

E

F



SECTION J-J

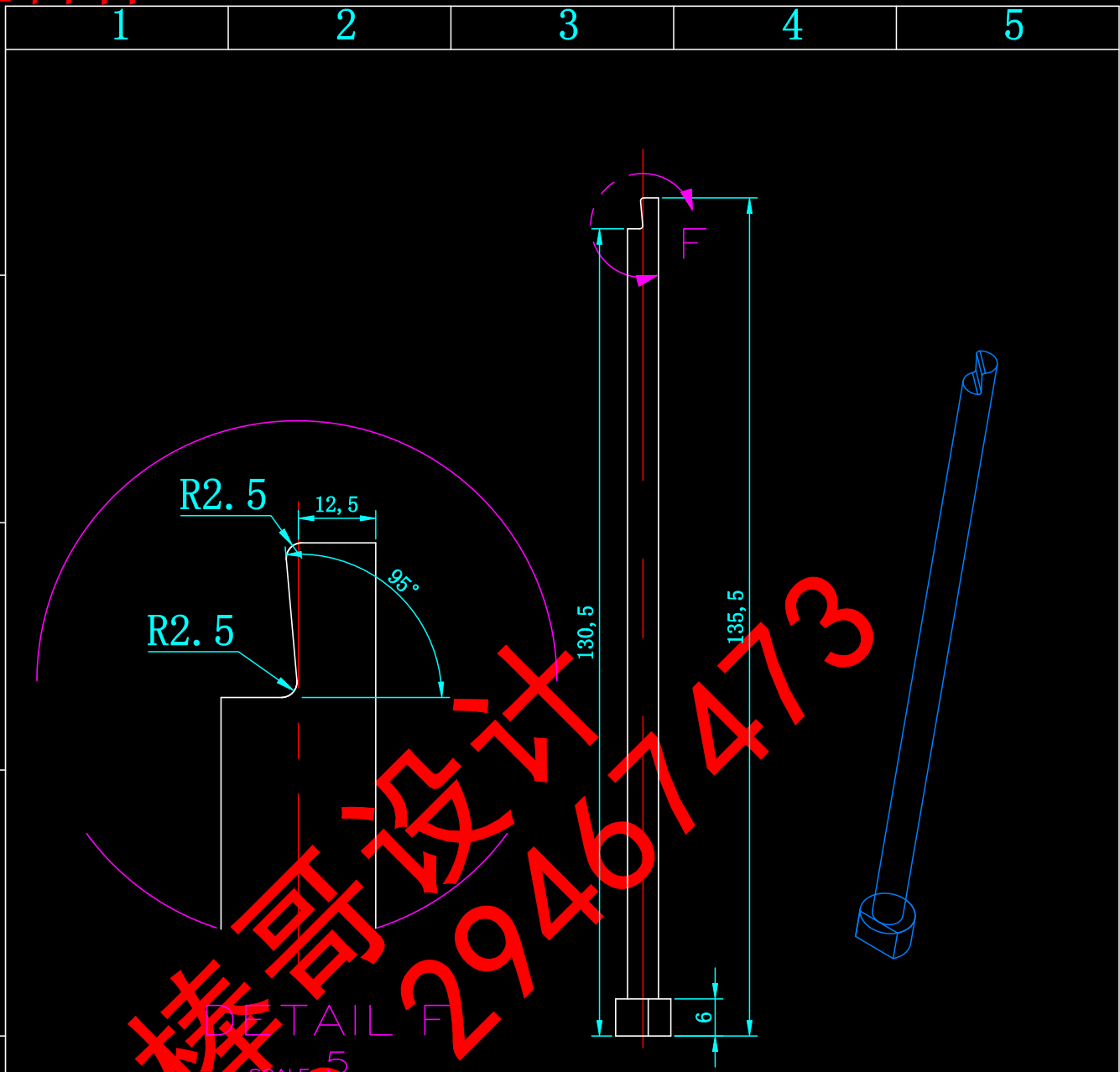
QQ 7473

技术要求

1. 外形公差单边:
-0.005/-0.01;
2. 挂台高度公差:
0/-0.01, 尺寸公差:
+0.1/-0.1;
3. 高度公差: 0/-0.01;
4. 所有未注明工艺倒角
为R0.15mm并去除毛刺

View	3RD	REV.	1	3. 高度公差: 0/-0.01;
Unit	Sheet	Scale	1:1	4. 所有未注明工艺倒角
mm	1/1	/	/	为R0.15mm并去除毛刺
X. ±0. X.	° ±0.5	Material	为K0015mm	除毛刺
X. X±0X.	x° ±0.2	Heat Treatment	RC60±1°	绘图 2013-03-01
X. XX±X0	xx° ±0.1	Part Size	Ø38*84.18	审核 2013-03-01
X. ±0. X0	5xx° ±0.05	Q' TV	1	工艺
Title				浇口套
Drawing No.				SPRING

A4-拉料杆



技术要求

- 外形公差单边: $-0.005/-0.01$;
- 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
- 高度公差: $0/-0.01$;
- 所有未注明工艺倒角为 $C0.5\text{mm}$ 并去除毛刺

View	3RD	REV.	A
Unit	Sheet	Paper	Scale
mm	1/1	A4	/

X. ± 0.2	X. ± 0.5	Material	SKD61
X. X ± 0.1	X. ± 0.2	Heat Treatment	HRC60 $\pm 1^\circ$
X. XX ± 0.1	X. ± 0.1	Part Size	$\phi 5 \times 135.5$
X. ± 0.05	X. ± 0.05	Q' TV	1

设计	岑文琛
绘图	岑文琛
审核	岑文琛
工艺	岑文琛

Title	拉料杆
Drawing No.	CEP

A4-限位钉

1	2	3	4	5
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A

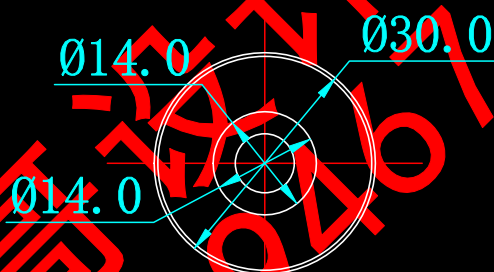
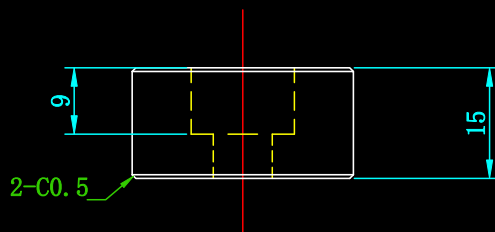
B

C

D

E

F



技术要求

- 外形公差单边: $-0.005/-0.01$;
- 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
- 高度公差: $0/-0.01$;
- 所有未注明工艺倒角为C0.5mm并

去除毛刺

View	3RD	REV.	
Unit	Sheet	Paper	Scale
mm	1/1	A4	/

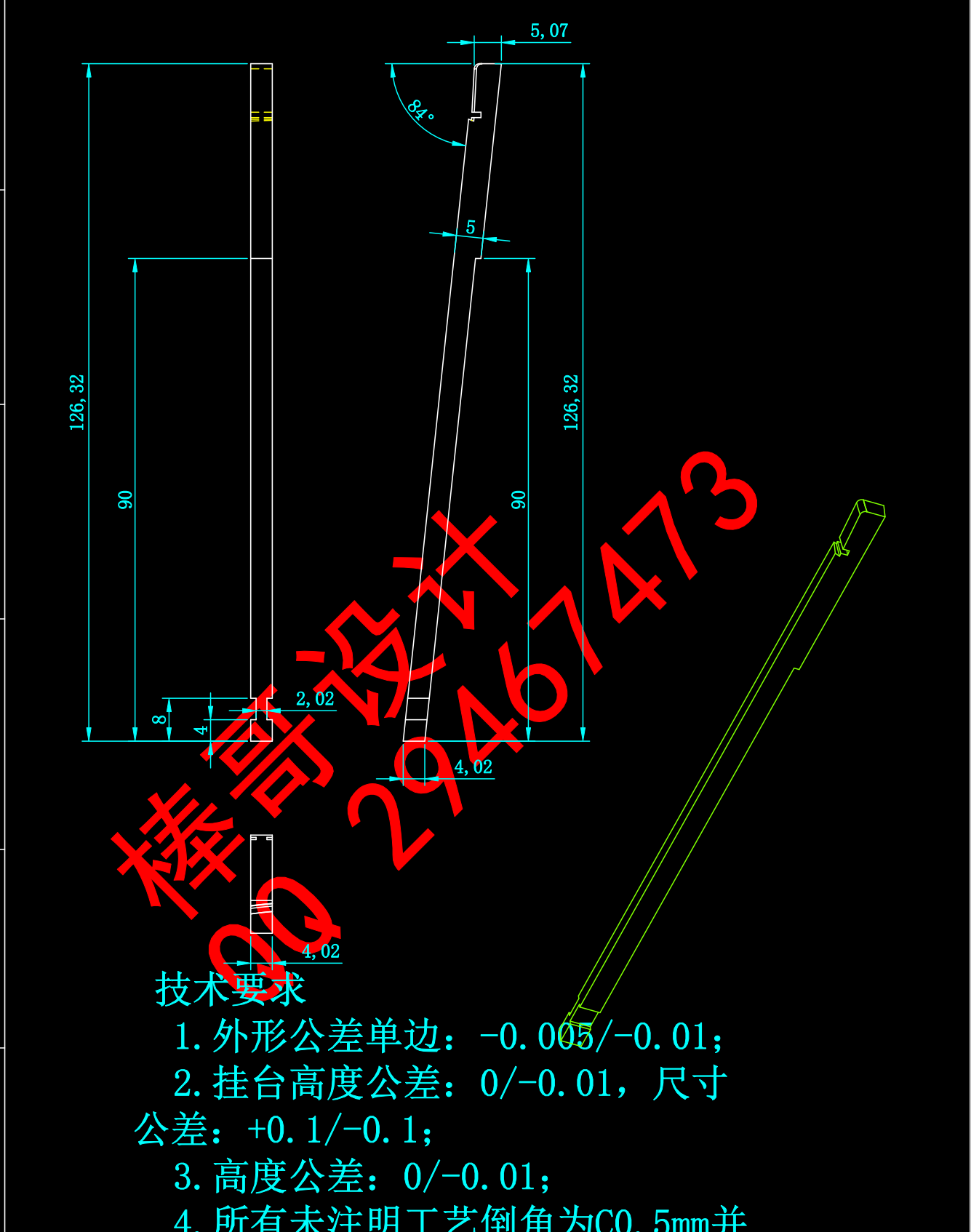
G	X. ± 0.2	X. ± 0.5	Material	45#
	X. ± 0.1	X. ± 0.2	Heat Treatment	/
	X. ± 0.1	X. ± 0.1	Part Size	Ø30*15
	X. ± 0.05	X. ± 0.05	Q' TV	4

设计	岑文琛
绘图	岑文琛
审核	岑文琛
工艺	岑文琛

Title	限位钉
Drawing No.	SLP

A4-斜顶

1	2	3	4	5
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技术要求

- 外形公差单边: $-0.005/-0.01$;
- 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
- 高度公差: $0/-0.01$;
- 所有未注明工艺倒角为 $C0.5\text{mm}$ 并

View	3RD	REV	A
Unit	Sheet	Paper	Scale
mm	1/1	A4	/

X. ± 0.1	X. ± 0.5	Material	SKD61
X. ± 0.1	X. ± 0.2	Heat Treatment	HRC60 $\pm 1^\circ$
X. ± 0.1	X. ± 0.1	Part	2
X. ± 0.1	X. ± 0.05	Q' TV	2

设计	岑文琛
绘图	岑文琛
审核	岑文琛
工艺	岑文琛

Title	斜顶
Drawing No	X01

A4-斜顶2

1	2	3	4	5
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A

B

C

D

E

F



技术要求

- 外形公差单边: $-0.005/-0.01$;
- 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
- 高度公差: $0/-0.01$;
- 所有未注明工艺倒角为 $C0.5\text{mm}$ 并

View	3RD	REV	A
Unit	Sheet	Paper	Scale
mm	1/1	A4	/

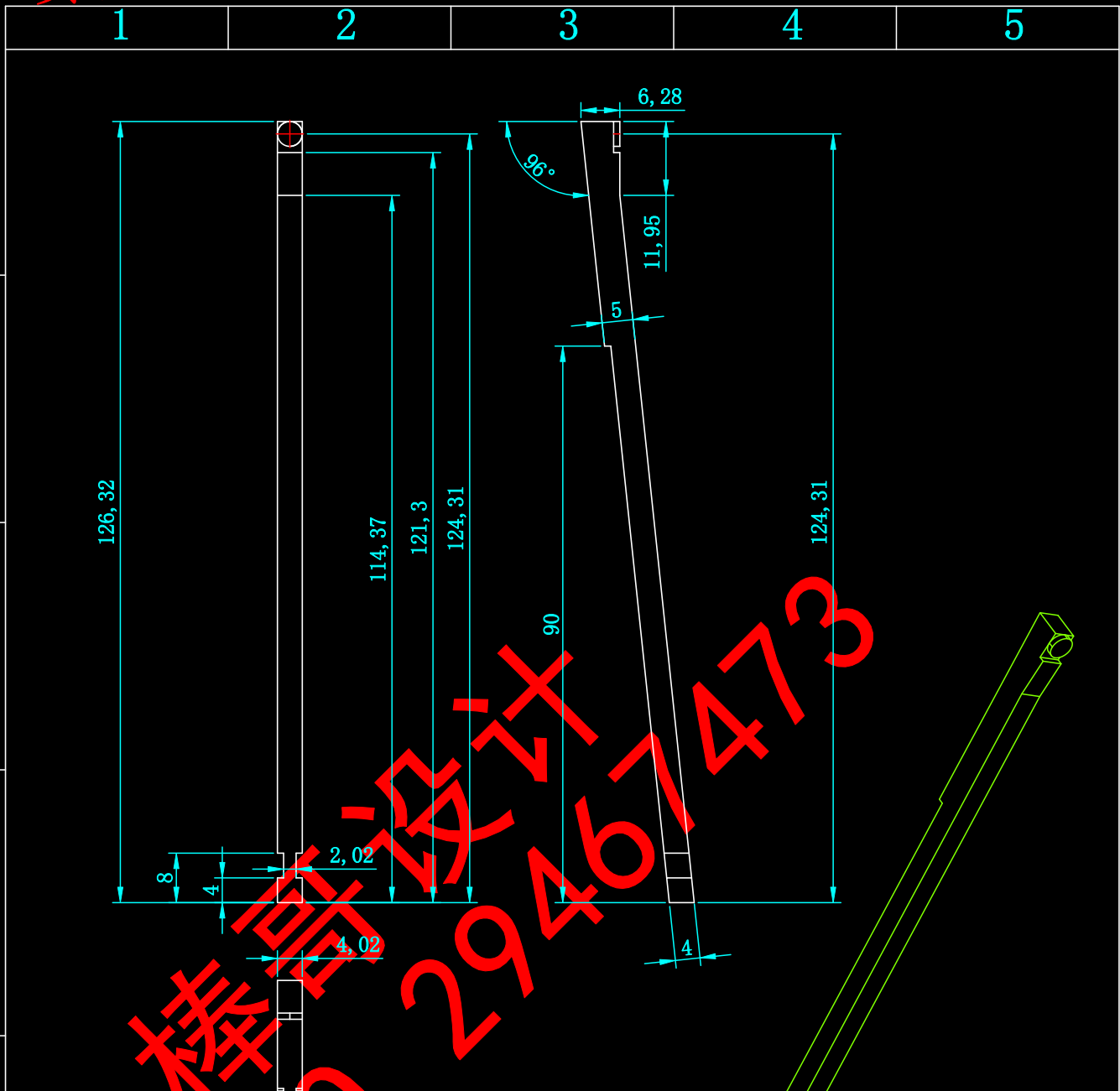
G

X. ± 0.2	X. ± 0.5	Material	SKD61
X. ± 0.1	X. ± 0.2	Heat Treatment	HRC60 $\pm 1^\circ$
X. ± 0.1	X. ± 0.1	Part	23*5.03*4.0
X. ± 0.05	X. ± 0.05	Q' TV	3

设计	岑文琛
绘图	2013-03-01
审核	2013-03-01
工艺	

Title	斜顶
Drawing No	X02

A4-斜顶3



技术要求

1. 外形公差单边: $-0.005/-0.01$;
2. 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
3. 高度公差: $0/-0.01$;
4. 所有未注明工艺倒角为C0.5mm并

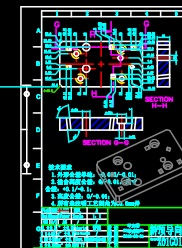
View	3RD	REV	A
Unit	Sheet	Paper	Scale
mm	1/1	A4	/

X. ± 0.1	X. ± 0.5	Material	SKD61
X. ± 0.1	X. ± 0.2	Heat Treatment	HRC60 $\pm 1^\circ$
X. ± 0.1	X. ± 0.1	Part	26.32*6.28*4.0
X. ± 0.1	X. ± 0.05	Q' TV	1

设计	岑文琛
绘图	2013-03-01
审核	2013-03-01
工艺	

Title	斜顶
Drawing No	X03

A4-斜顶导向块



A4-斜顶座

1	2	3	4	5
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A

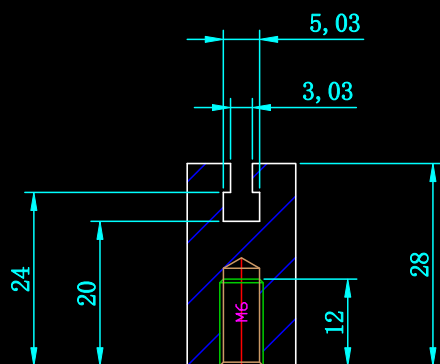
B

C

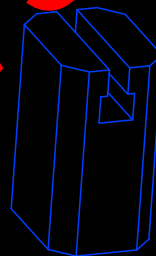
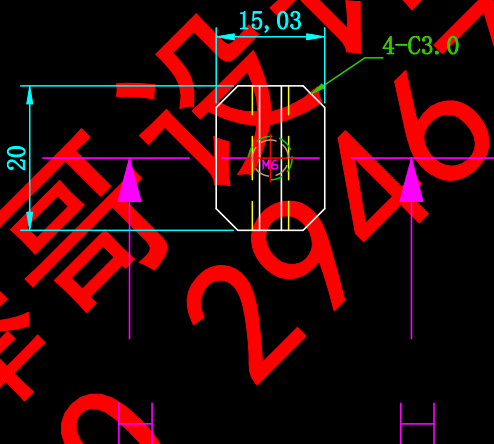
D

E

F



SECTION H-H



技术要求

- 外形公差单边: $-0.005/-0.01$;
- 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
- 高度公差: $0/-0.01$;

4. 所有未注明工艺倒角为C0.5mm并

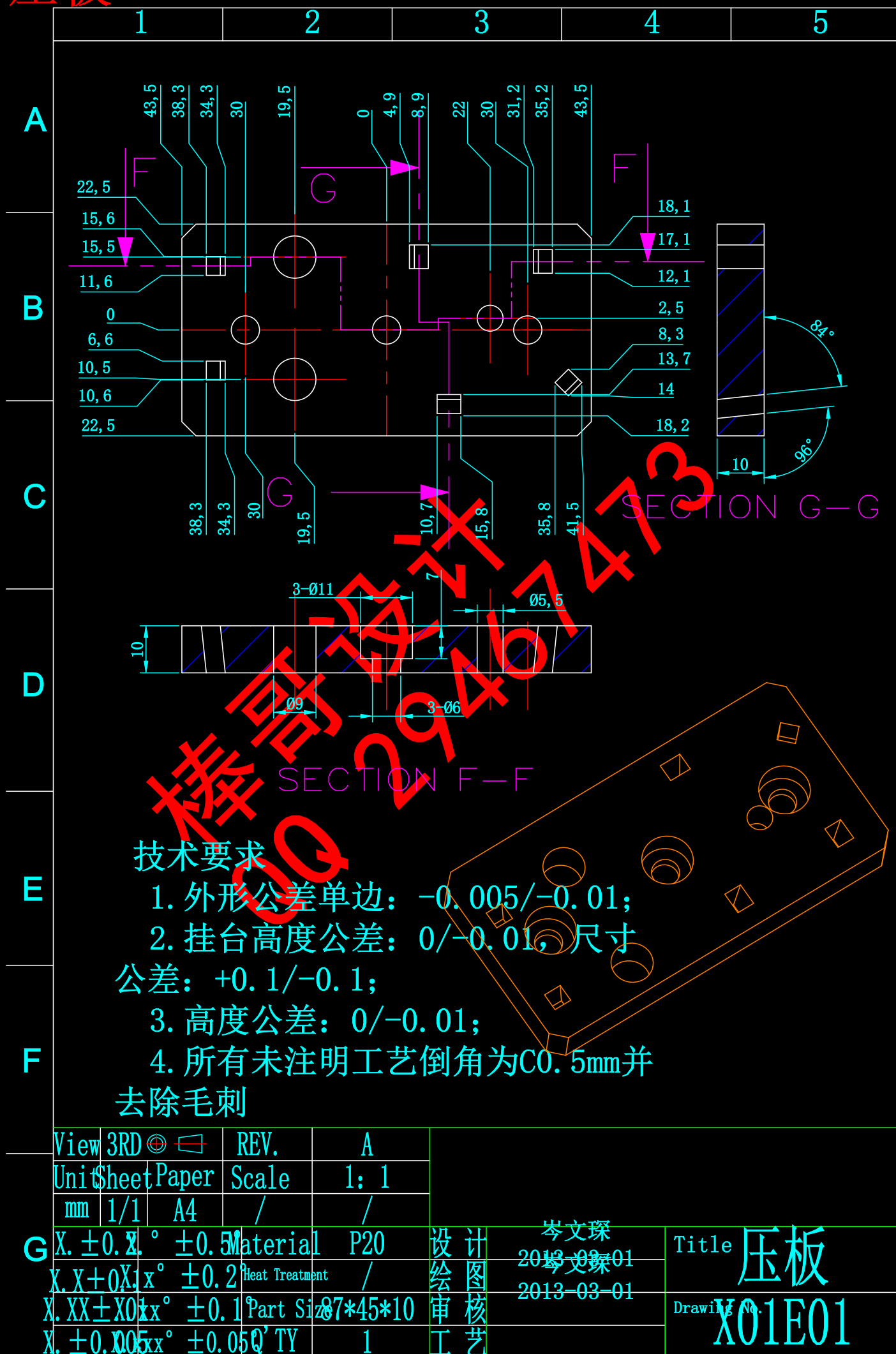
去除毛刺

View	3RD	REV.	A
Unit	Sheet	Scale	1: 1
mm	1/1	A4	/
X. ± 0.2	X. ± 0.5	Material	SKD61
X. X+0X.1	X. ± 0.2	Heat Treatment	HRC60 $\pm 1^\circ$
X. XX $\pm$ X0.1	X. ± 0.1	Part Size	28*15.03*20
X. ± 0.005	X. ± 0.05	Q' TY	6

设计	岑文琛
绘图	岑文琛
审核	岑文琛
工艺	岑文琛

Title	斜顶座
Drawing No.	X01T01

A4-压板



A4-支撑柱

1	2	3	4	5
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A

B

C

D

E

F

2-C0.5

16

90,2

Ø40.0

M8

技术要求

1. 外形公差单边: $-0.005/-0.01$;
2. 挂台高度公差: $0/-0.01$, 尺寸公差: $+0.1/-0.1$;
3. 高度公差: $0/-0.01$;
4. 所有未注明工艺倒角为C0.5mm并

去除毛刺

View	3RD	REV.
Unit	Sheet	Paper
mm	1/1	A4
		Scale
		/

G

X. ±0.2	X. ° ±0.5	Material	45#
X. X ±0.1	X. ° ±0.2	Heat Treatment	/
X. XX ±0.05	X. ° ±0.1	Part Size	Ø40*90.2
X. ±0.005	X. ° ±0.05	Q' TV	2

设计	岑文琛
绘图	岑文琛
审核	岑文琛
工艺	岑文琛

Title	支撑柱
Drawing No.	SP

全部图纸汇总

