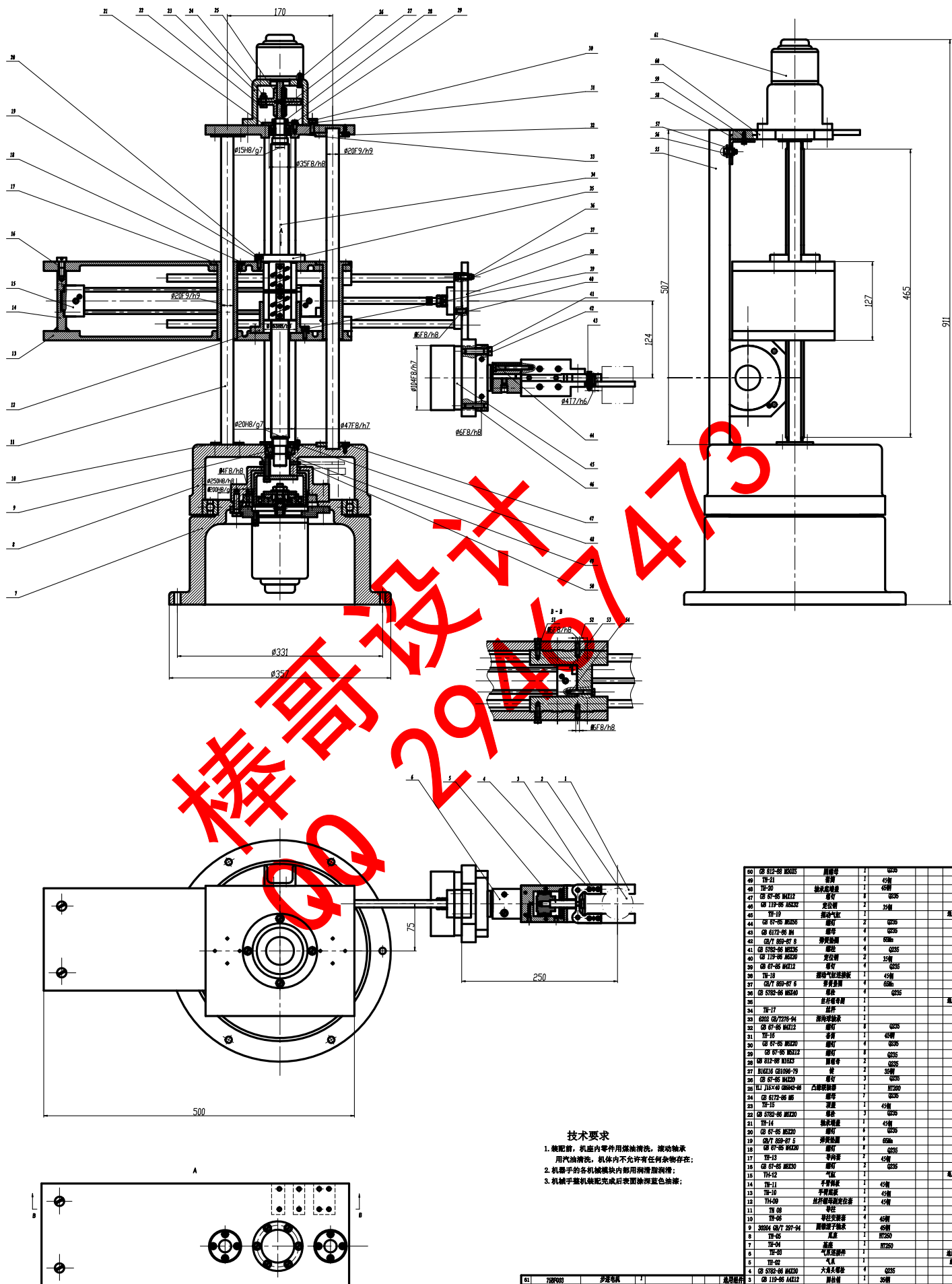


# A0-机械手总装配图



## 技术要求

1. 装配前，机体内零件用煤油清洗，滚动轴承用汽油清洗，机体内不允许有任何杂物存在；
2. 机械手的各机械模块内部用润滑油润滑；
3. 机械手整机装配完成后表面涂漆蓝色油漆；

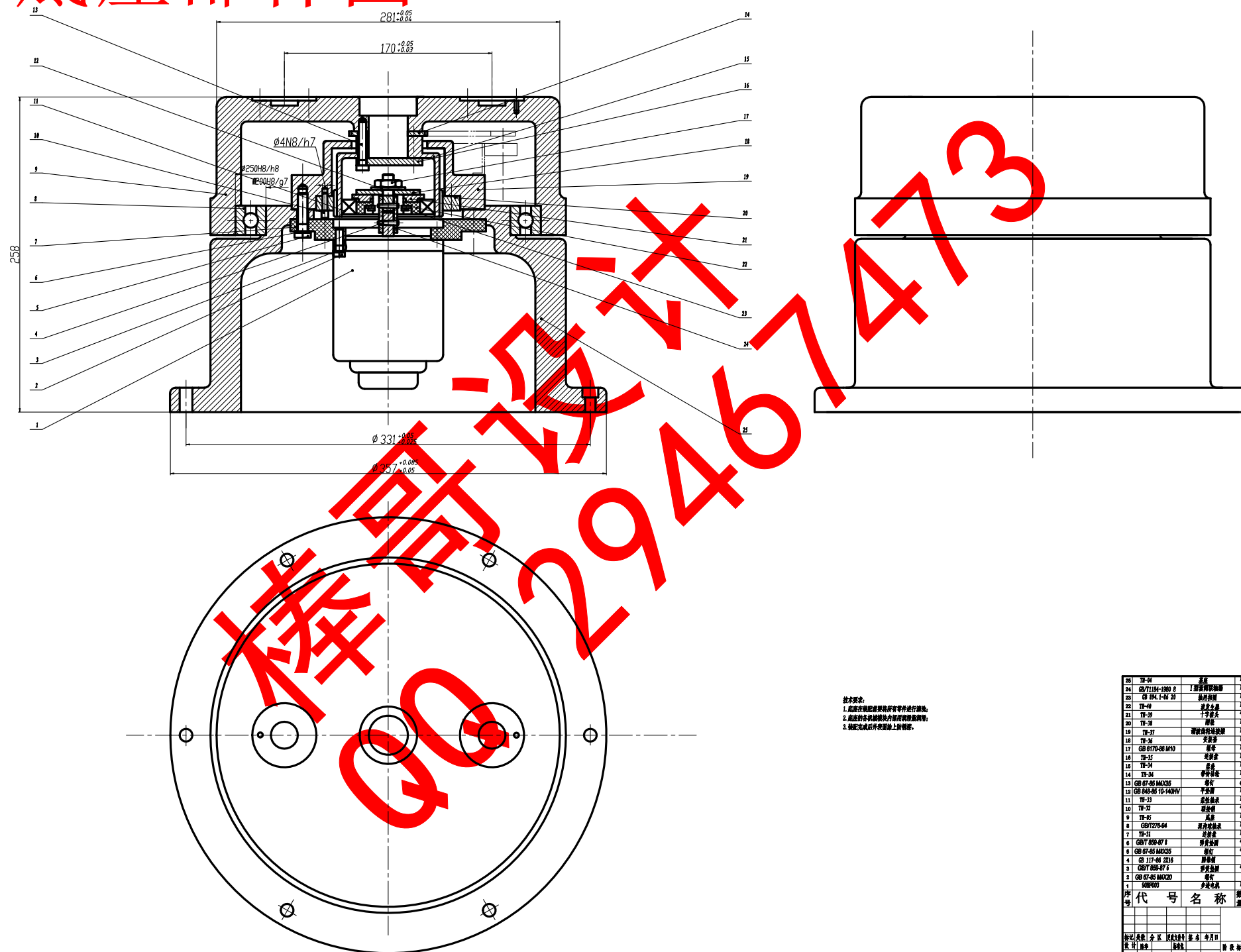
| 序号 | 代号                 | 名称  | 数量 | 材料   | 备注 |
|----|--------------------|-----|----|------|----|
| 50 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 51 | TF-21              | 垫圈  | 1  | 45#  |    |
| 52 | TF-20              | 轴衬套 | 1  | 45#  |    |
| 47 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 48 | GB 6170-80 M10x1.5 | 螺母  | 2  | 35#  |    |
| 49 | TF-19              | 轴衬套 | 1  | Q235 |    |
| 44 | GB 6170-80 M10x1.5 | 螺母  | 2  | Q235 |    |
| 43 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 42 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 41 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 40 | GB 6170-80 M10x1.5 | 螺母  | 2  | 35#  |    |
| 39 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 38 | TF-18              | 轴衬套 | 1  | Q235 |    |
| 37 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 36 | GB 6170-80 M10x1.5 | 螺母  | 4  | Q235 |    |
| 35 | TF-17              | 轴衬套 | 1  | Q235 |    |
| 34 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 33 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 32 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 31 | TF-16              | 轴衬套 | 1  | Q235 |    |
| 30 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 29 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 28 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 27 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 26 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 25 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 24 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 23 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 22 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 21 | TF-14              | 轴衬套 | 1  | Q235 |    |
| 20 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 19 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 18 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 17 | TF-13              | 轴衬套 | 1  | Q235 |    |
| 16 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 15 | TF-12              | 轴衬套 | 1  | Q235 |    |
| 14 | TF-11              | 轴衬套 | 1  | Q235 |    |
| 13 | TF-10              | 轴衬套 | 1  | Q235 |    |
| 12 | TF-09              | 轴衬套 | 1  | Q235 |    |
| 11 | TF-08              | 轴衬套 | 1  | Q235 |    |
| 10 | TF-07              | 轴衬套 | 1  | Q235 |    |
| 9  | TF-06              | 轴衬套 | 1  | Q235 |    |
| 8  | TF-05              | 轴衬套 | 1  | Q235 |    |
| 7  | TF-04              | 轴衬套 | 1  | Q235 |    |
| 6  | TF-03              | 轴衬套 | 1  | Q235 |    |
| 5  | TF-02              | 轴衬套 | 1  | Q235 |    |
| 4  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 3  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 2  | TF-01              | 轴衬套 | 1  | Q235 |    |
| 1  | TF-01              | 轴衬套 | 1  | Q235 |    |

| 序号 | 代号                 | 名称  | 数量 | 材料   | 备注 |
|----|--------------------|-----|----|------|----|
| 51 | TF-22              | 轴衬套 | 1  | Q235 |    |
| 50 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 49 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 48 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 47 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 46 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 45 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 44 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 43 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 42 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 41 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 40 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 39 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 38 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 37 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 36 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 35 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 34 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 33 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 32 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 31 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 30 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 29 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 28 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 27 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 26 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 25 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 24 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 23 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 22 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 21 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 20 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 19 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 18 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 17 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 16 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 15 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 14 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 13 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 12 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 11 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 10 | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 9  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 8  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 7  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 6  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 5  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 4  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 3  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 2  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |
| 1  | GB 6170-80 M10x1.5 | 螺母  | 1  | Q235 |    |

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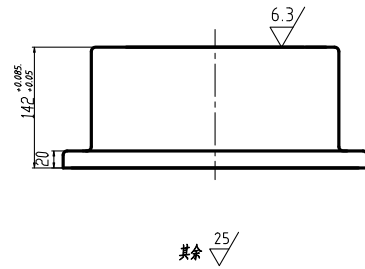
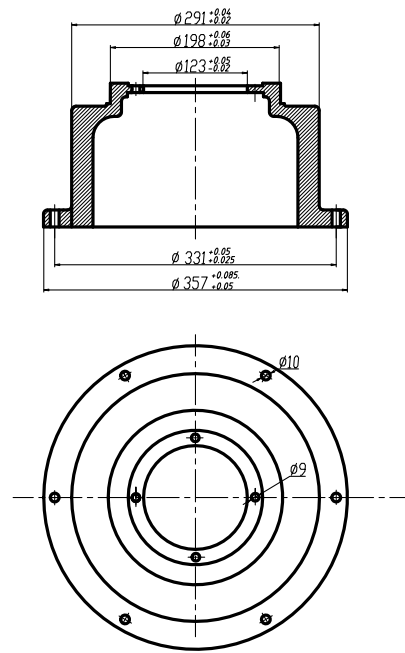
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# A0-底座部件图



|         |                    |         |     |       |    |       |
|---------|--------------------|---------|-----|-------|----|-------|
| 26      | 74-4               | 通孔      | 1   | HT20  |    |       |
| 26      | GB 7174-1980 0     | 工型带肩螺栓  | 1   |       |    |       |
| 26      | GB 184.1-81 10     |         | 1   | 60m   |    | 4-4   |
| 26      | 74-9               | 螺母垫圈    | 1   |       |    |       |
| 26      | 74-10              | 平头垫圈    | 4   | L112  |    |       |
| 26      | 74-11              | 螺母      | 1   |       |    |       |
| 26      | 74-17              | 游动滑车连接轴 | 1   | HT220 |    |       |
| 26      | 74-16              | 双头套     | 1   |       |    |       |
| 17      | GB 8175-88 M10     | 螺母      | 1   | Q235  |    |       |
| 16      | 74-15              | 双头套     | 1   | 45#   |    |       |
| 16      | 74-14              | 螺母      | 1   | 45#   |    |       |
| 16      | 74-14              | 螺母垫圈    | 1   |       |    |       |
| 16      | GB 67-86 M40X5     | 螺母      | 4   | Q235  |    |       |
| 16      | GB 848-85 10-M40XV | 平垫圈     | 1   | 25#   |    |       |
| 11      | 74-13              | 螺母      | 1   | 45#   |    |       |
| 11      | 74-12              | 螺母垫圈    | 4   | 114#  |    |       |
| 9       | 74-15              | 垫圈      | 1   | HT220 |    |       |
| 8       | GB 7278-84         | 双头带垫圈   | 1   |       |    |       |
| 7       | 74-11              | 通孔      | 1   | 45#   |    |       |
| 6       | GB 67-86 47        | 螺母垫圈    | 1   | Q235  |    |       |
| 6       | GB 67-86 M40X5     | 螺母      | 4   | Q235  |    |       |
| 4       | GB 117-86 2216     | 螺母      | 39# |       |    |       |
| 3       | GB 87-85 47        | 螺母垫圈    | 4   | 64m   |    |       |
| 3       | GB 87-85 M40X2     | 螺母      | 1   | Q235  |    |       |
| 1       | GB 67-86 47        | 螺母垫圈    | 1   |       |    |       |
| 1       | GB 67-86 47        | 螺母垫圈    | 1   |       |    |       |
| 序       | 代                  | 号       | 名   | 称     | 材料 | 备注    |
|         |                    |         |     |       |    | 太湖学院  |
|         |                    |         |     |       |    | 底座部件图 |
| 设计      | 审核                 | 工艺      | 制图  | 检查    | 日期 | 比例    |
| 1:1     |                    |         |     |       |    |       |
| 0923076 |                    |         |     |       |    |       |

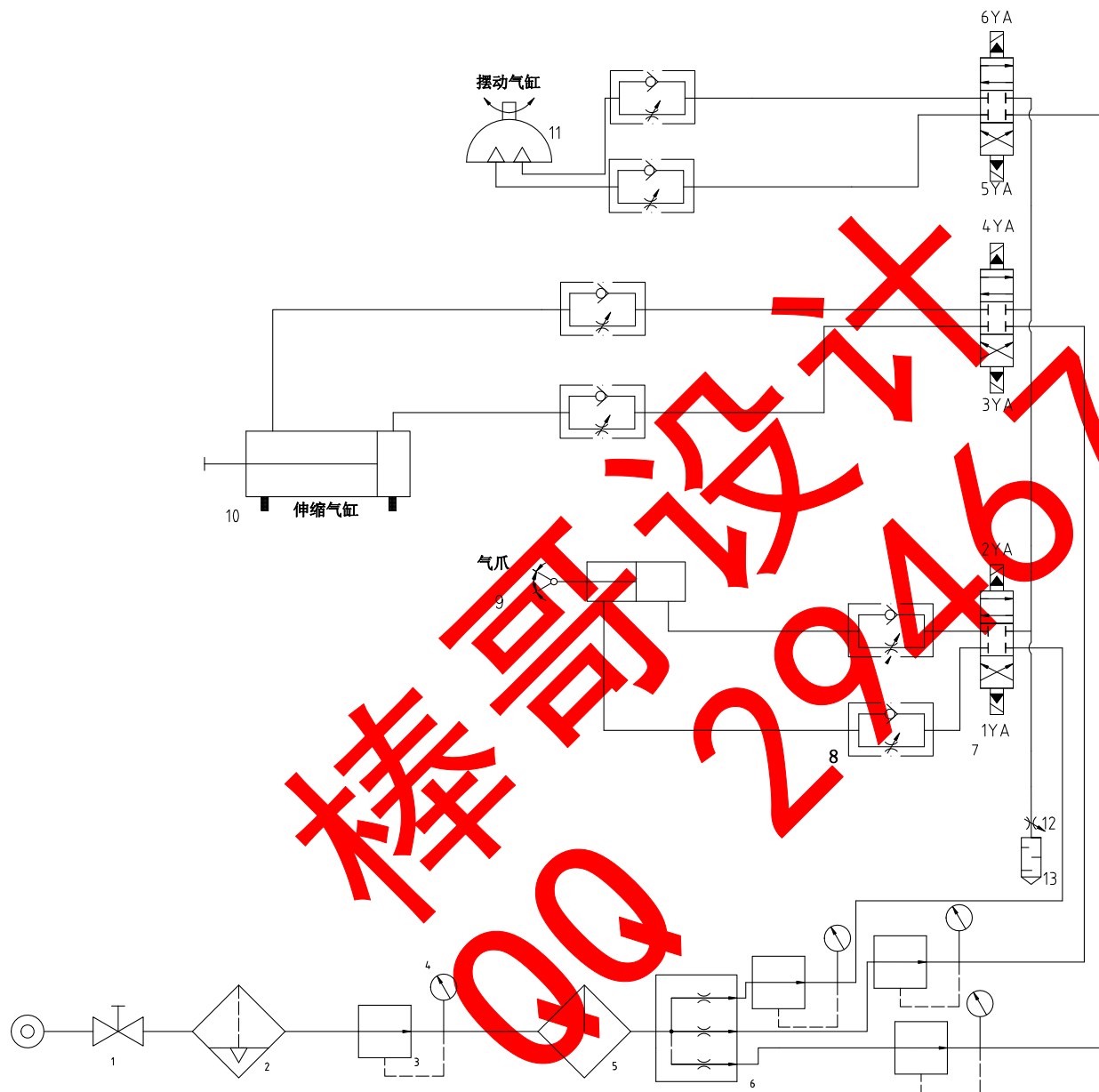
# A2-基座零件图



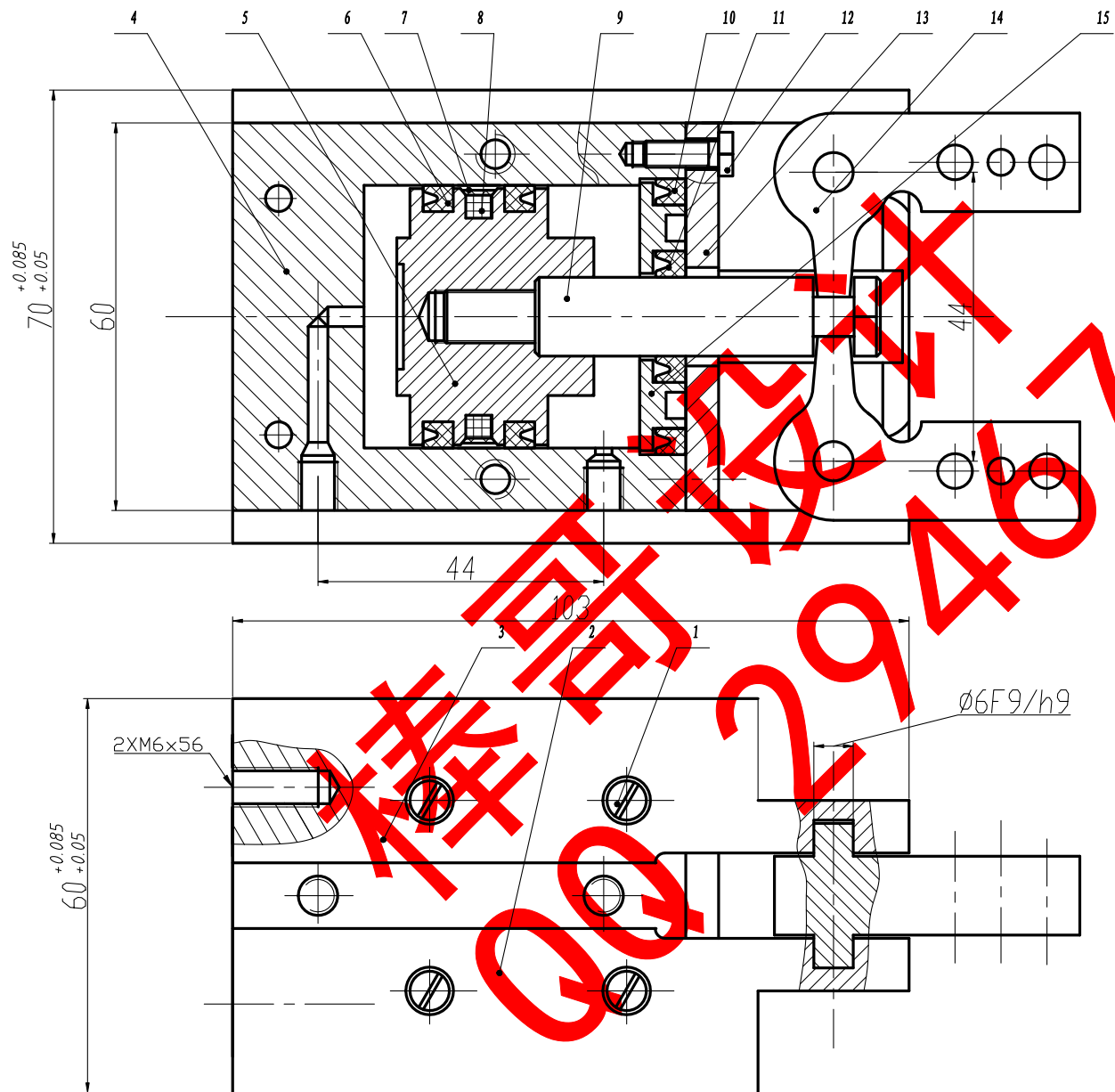
技术要求:  
1. 底面在装配时需用零件进行研配;  
2. 底面的各孔轴端部均用铜棒和铜棒;  
3. 装配完成后外表面涂上防锈油。

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# A2-气动原理图

[illegible]

# A2-气爪部件图



|    |                |         |       |               |      |      |       |         |  |
|----|----------------|---------|-------|---------------|------|------|-------|---------|--|
| 15 | TH-30          | 密封套     | 1     | 45            |      |      |       |         |  |
| 14 | TH-29          | 气爪手指    | 1     | 45            |      |      |       |         |  |
| 13 | TH-28          | 缸体端盖    | 1     | ZAISi5Cu1Mg   |      |      |       |         |  |
| 12 | GB 67-85 M4X16 | 螺钉      | 4     | Q235          |      |      |       |         |  |
| 11 | GB107018.1-89  | Y型橡胶密封圈 | 1     |               |      |      |       |         |  |
| 10 | GB107018.1-89  | Y型橡胶密封圈 | 1     |               |      |      |       |         |  |
| 9  | TH-27          | 活塞杆     | 1     | 45            |      |      |       |         |  |
| 8  |                | 磁铁环     | 2     |               |      |      |       |         |  |
| 7  |                | 橡胶环     | 1     | 橡胶            |      |      |       |         |  |
| 6  | GB107018.1-89  | Y型橡胶密封圈 | 2     |               |      |      |       |         |  |
| 5  | TH-26          | 活塞      | 8     | ZAISi12CuMgNi |      |      |       |         |  |
| 4  | TH-25          | 缸体      | 1     | ZAISi5Cu1Mg   |      |      |       |         |  |
| 3  | TH-24          | 气爪盖     | 1     | 45            |      |      |       |         |  |
| 2  | TH-23          | 气爪底板    | 1     | 45            |      |      |       |         |  |
| 1  | GB 67-85 M5X15 | 螺钉      | 8     | Q235          |      |      |       |         |  |
| 序号 | 代号             | 名称      | 数量    | 材料            | 单件重量 | 总计重量 | 备注    |         |  |
|    |                |         |       |               |      |      | 太湖学院  |         |  |
|    |                |         |       |               |      |      | 气爪部件图 |         |  |
| 标记 | 处数             | 分区      | 更改文件号 | 签名            | 年月日  | 阶段标记 | 重量比例  |         |  |
| 设计 | 陈华             |         |       |               |      |      |       |         |  |
| 审核 |                |         |       |               |      |      | 2:1   |         |  |
| 工艺 |                |         |       |               |      | 共 张  | 第 张   | 0923076 |  |